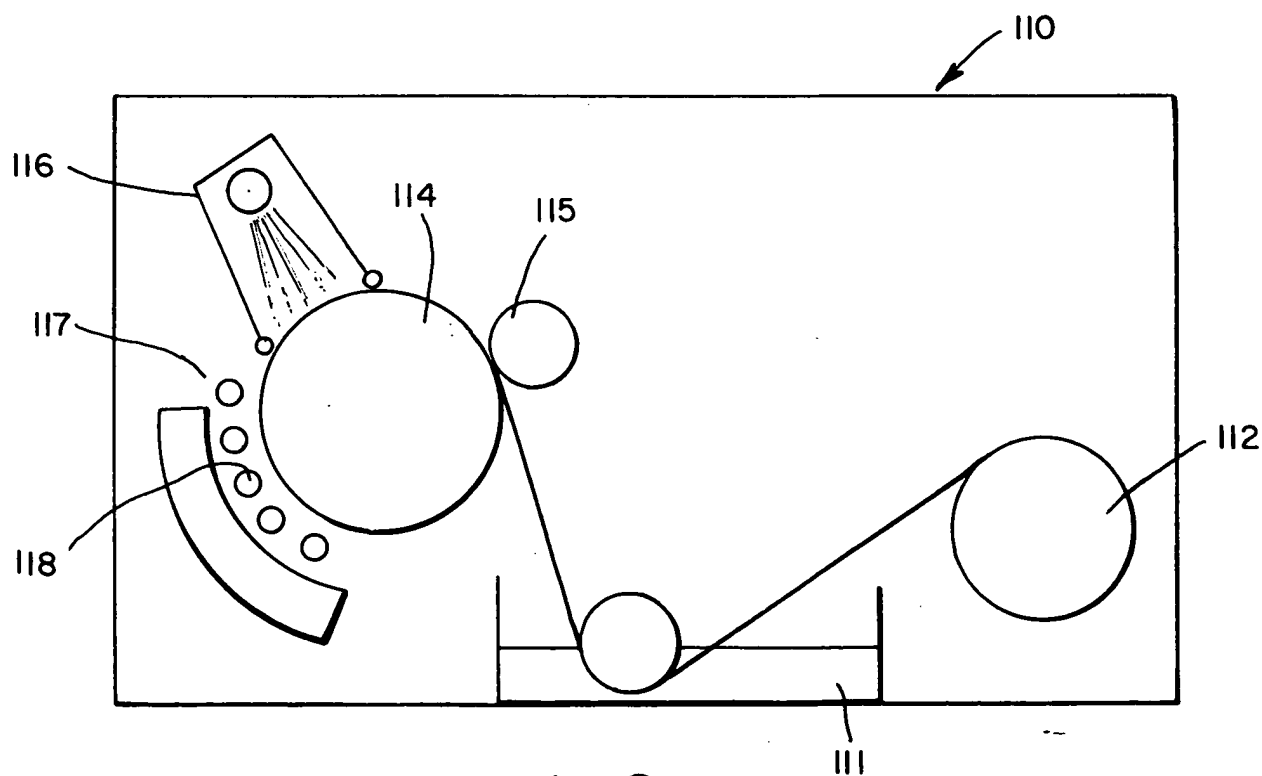
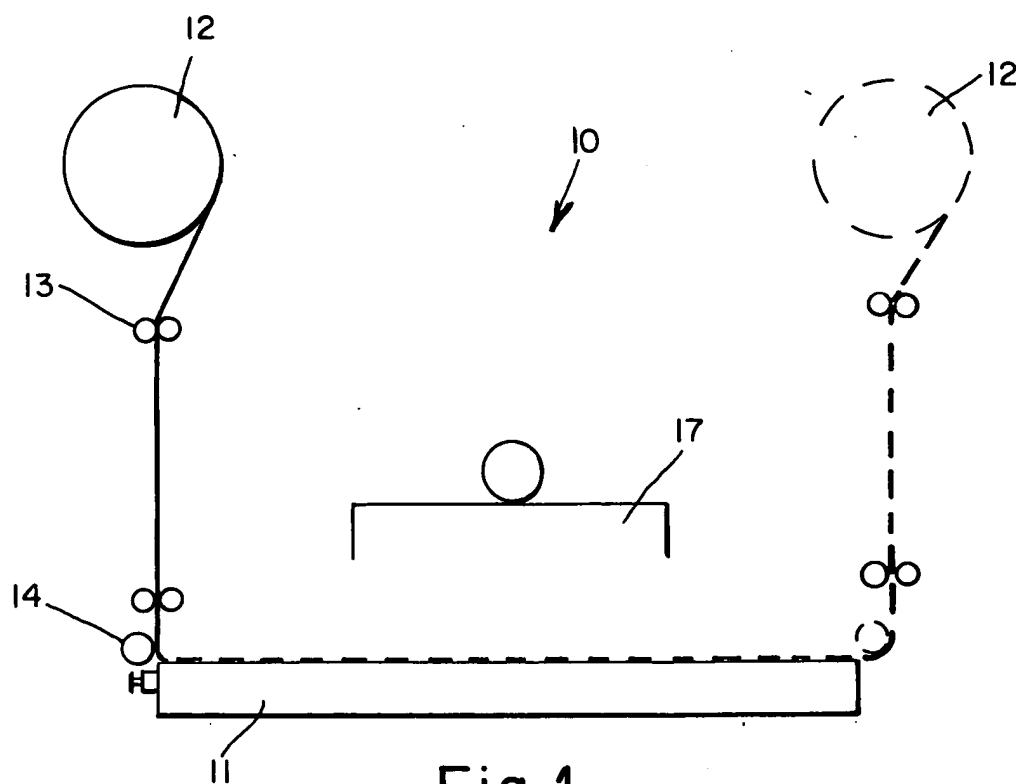


+



+

EE700917349US

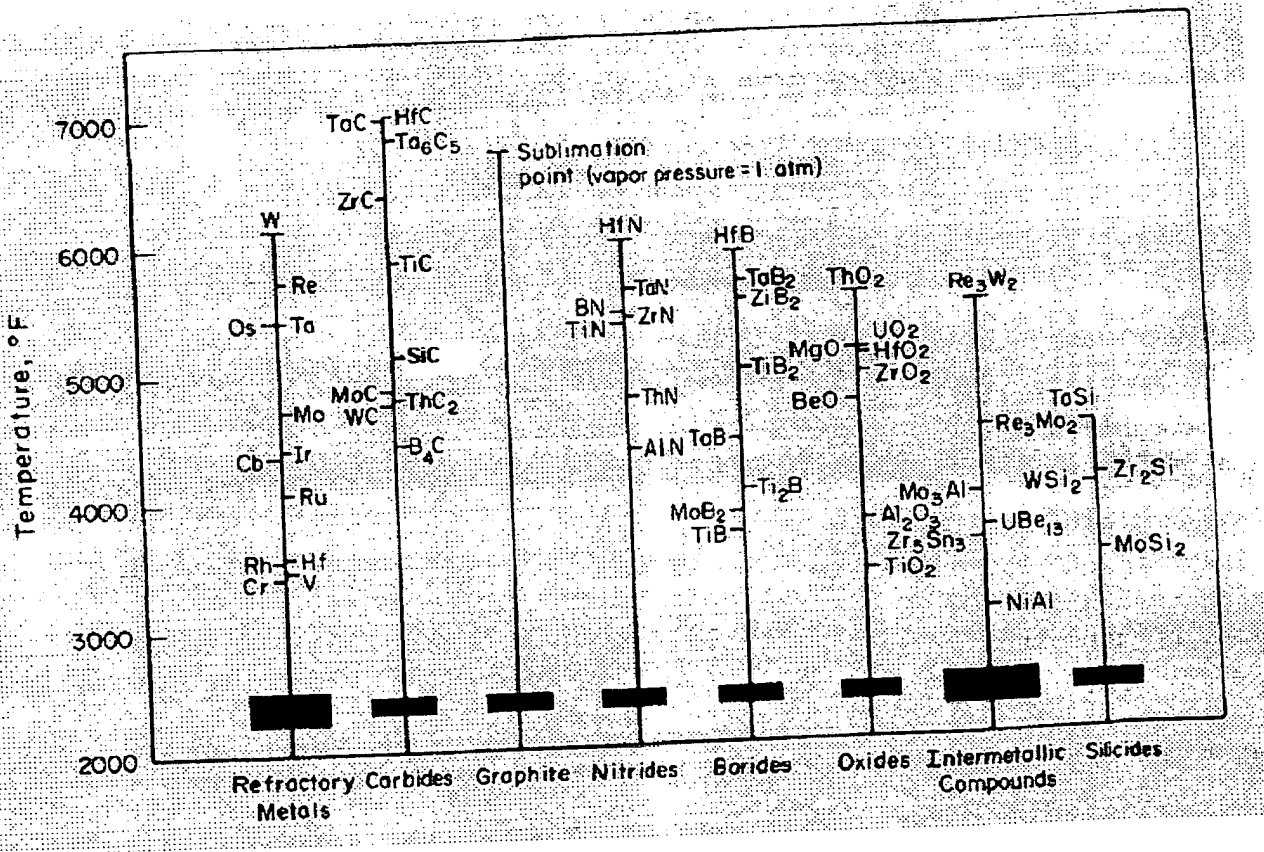


Fig. 3

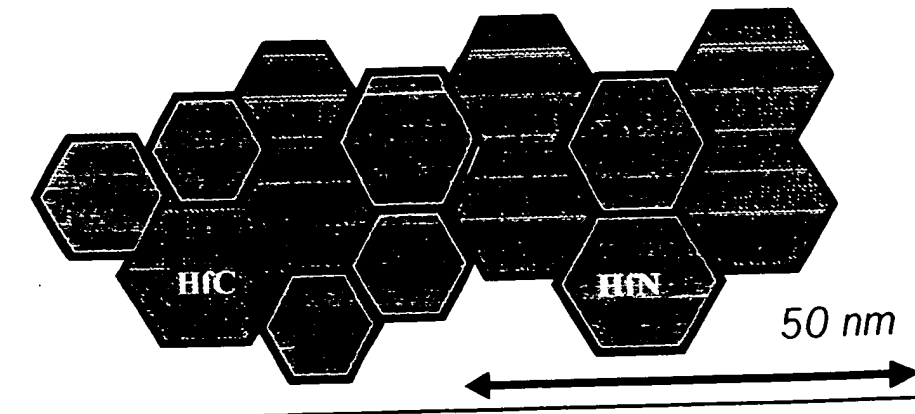


Fig. 4

EE700917349US



Fig. 5

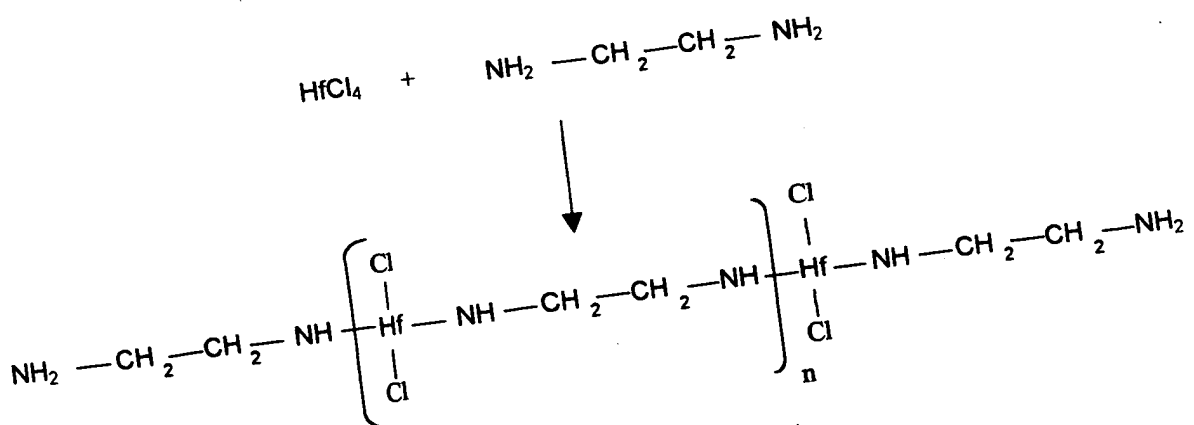
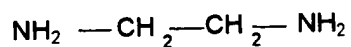
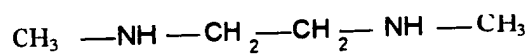


Fig. 6

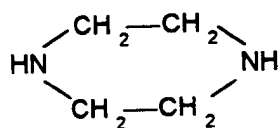
EE700917349US



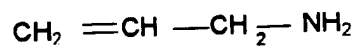
EDA



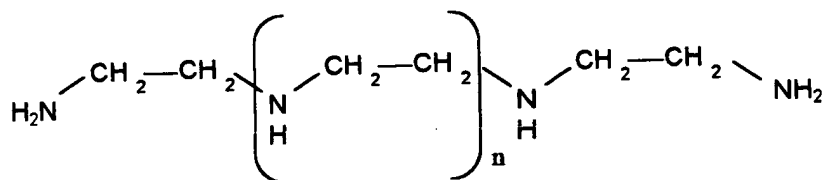
DMEDA



PIPERAZINE



ALLYLAMINE



POLY-ETHYLENEIMINE (PEI)

Fig. 7

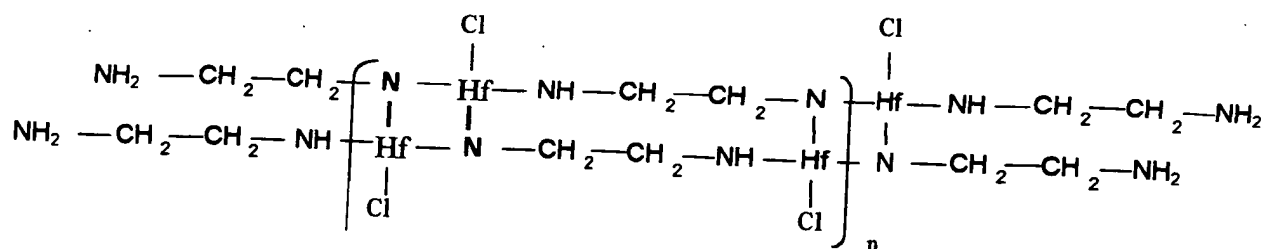


Fig. 8

EE700917349US

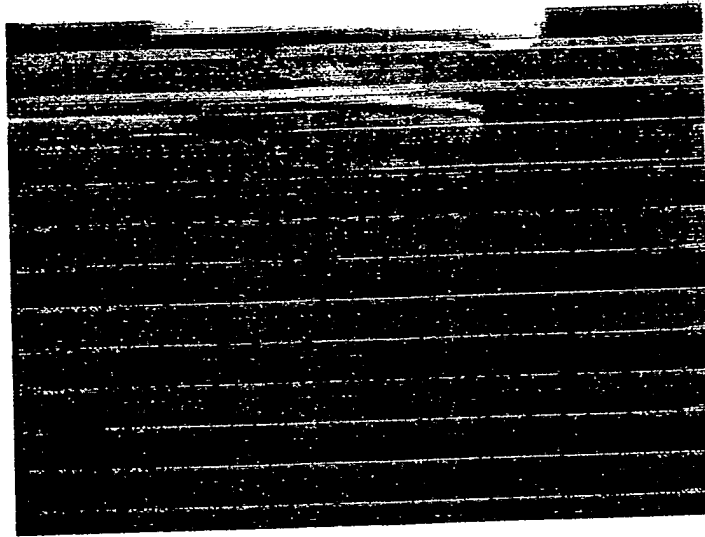


Fig. 9



Fig. 10

EE700917349US

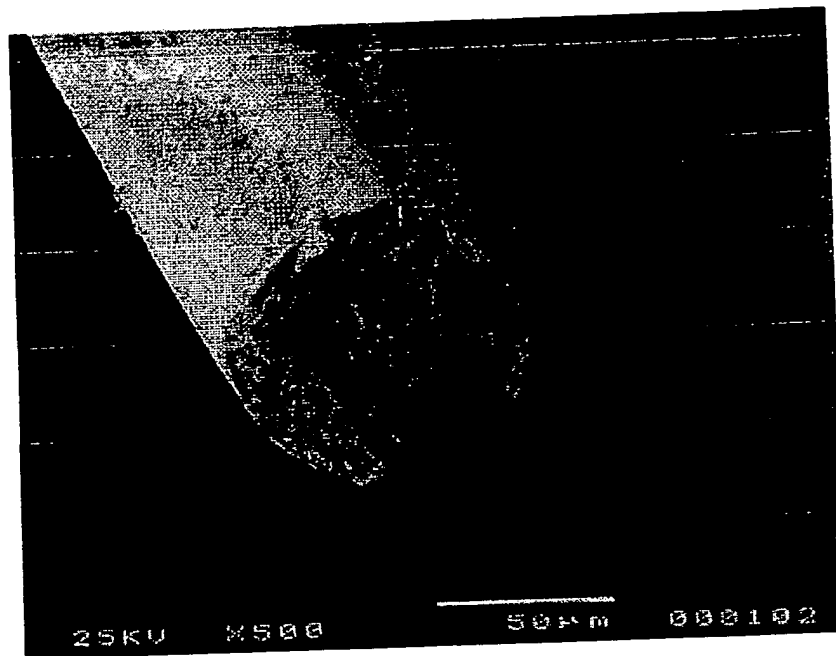


Fig. 11

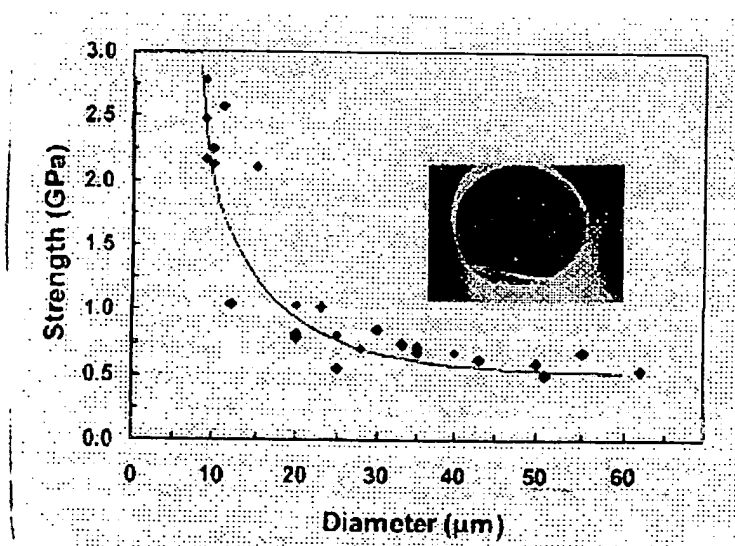


Fig. 12

EE700917349US



Fig. 13

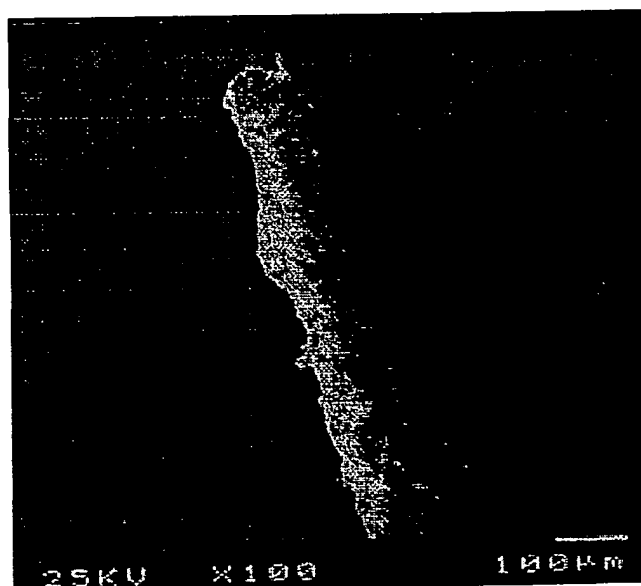
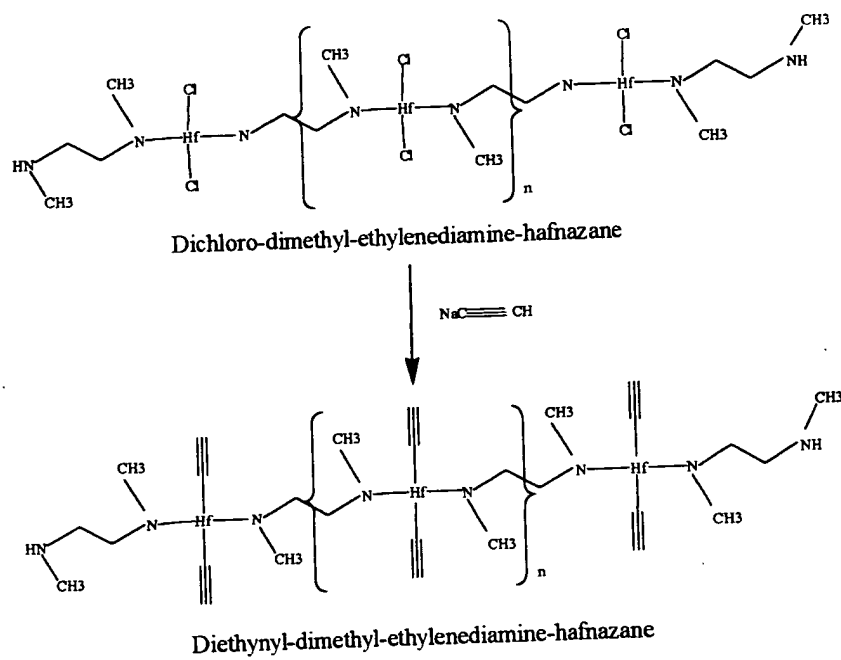


Fig. 14

EE700917349US

**Fig. 15**